

HFV Frame anchor







Solid brick



Concrete (non-cracked)

aerated concrete

Basic loading data according Hilti technical data assessment

All data in this section applies to

- Correct setting (See setting instruction)
- No edge distance and spacing influence
- Non-cracked concrete C16/20 C50/60
- Minimum base material thickness
- Steel failure
- Shear without lever arm
- Screwing-in setting
- Anchors in redundant fastening

Mean ultimate resistance

Anchor size			HFV 8	HFV 10
Nominal embedment depth hnom [mm]		60	60	
Caparata C16/20 $CE0/60$	N_{Rum}	[kN]	1,3	2,0
Concrete C 16/20 – C 50/80	V_{Rum}	[kN]	2,9	4,4

Characteristic resistance

Anchor size			HFV 8	HFV 10
Nominal embedment depth	\mathbf{h}_{nom}	[mm]	60	60
Caparata C16/20 C50/60	N _{Rk}	[kN]	1,0	1,5
	V_{Rk}	[kN]	2,8	4,2



Design resistance

Anchor size			HFV 8	HFV 10
Nominal embedment depth	\mathbf{h}_{nom}	[mm]	60	60
Concrete $C16/20$ $CE0/60$	\mathbf{N}_{Rd}	[kN]	0,55	0,8
Concrete C 16/20 – C50/60		[kN]	2,2	3,3

Recommended loads ^{a)}

Anchor size			HFV 8	HFV 10
Nominal embedment depth hnom [mm]		60	60	
Caparata C16/20 CE0/60	Nrec	[kN]	0,4	0,6
Concrete C16/20 – C50/60		[kN]	1,6	2,4

^{a)} With overall partial safety factor for action $\gamma = 1,4$. The partial safety factors for action depend on the type of loading and shall be taken from national regulations.

Service temperature range

Hilti HFV frame anchors may be applied in the temperature range given below.

Temperature range	Base material temperature	Maximum long term base material temperature	Maximum short term base material temperature
Temperature range	-10 °C to +50 °C	+50 °C	+50 °C

Max short term base material temperature

Short-term elevated base material temperatures are those that occur over brief intervals, e.g. as a result of diurnal cycling.

Max long term base material temperature

Long-term elevated base material temperatures are roughly constant over significant periods of time.

Materials and dimensions

Mechanical properties of the anchor

Anchor size			HFV 8	HFV 10
Nominal tensile strength f _{uk} [N/mm ²]		400	400	
Yield strength fyk [N/mm ²		[N/mm²]	320	320
Stressed cross-section As	tension	[mm²]	13,9	20,8
	shear	[mm²]	13,9	20,8
Moment of resistance W [mr		[mm³]	7,3	13,4
Char. bending resistance M ⁰ _{Rk,s} [Nm]		3,5	6,4	



Material quality of the anchor

Part	Material
Sleeve	Polyamide, colour black
Screw	Carbon steel, galvanised to min. 5 µm

Masonry base materials

Brick type	
Indian solid clay brick	Karn
Autoclaved Aerated Concrete AAC	

Anchor dimensions

Anchor size			HFV 8	HFV 10
Minimum thickness of fixture	t _{fix,min}	[mm]	0	0
Maximum thickness of fixture	t _{fix,max}	[mm]	75	75
Diameter of the sleeve	dnom	[mm]	8	10
Minimum length of the sleeve	$\ell_{1,min}$	[mm]	80	80
Maximum length of the sleeve	ℓ 1,max	[mm]	135	135
Diameter of plastic collar	d _{pw}	[mm]	11,3	13,6
Diameter of the screw	ds	[mm]	4,2	5,15
Minimum length of the screw	l 2,min	[mm]	85	83
Maximum length of the screw	l _{2,max}	[mm]	140	138
Head diameter of countersunk screw	dsw	[mm]	10	12



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Settings

Setting details

Anchor size			HFV 8	HFV 10
Drill hole diameter	do	[mm]	8	10
Cutting diameter of drill bit	d _{cut} ≤	[mm]	8,45	10,45
Depth of drilled hole to deepest point	$h_1 \geq$	[mm]	70	70
Overall plastic anchor embedment depth in base material	$h_{\text{nom}} \geq$	[mm]	60	60
Diameter of clearance hole in the fixture	$d_{\rm f} \leq$	[mm]	9	11
Installation temperature		[°C]	-10 to	o +50

Setting instructions





Setting parameters

Anchor size		HFV 8	HFV 10		
Nominal embedment depth h _{nom}		h _{nom}	[mm]	60	60
	≥ C16/20	h _{min}	[mm]	12	20
thickness	Masonry	h _{min}	[mm]	1()5
	AAC	h _{min}	[mm]	22	25
	> C1C/20	Smin	[mm]	5	0
Minimum spacing	≥ C16/20	for $c \ge$	[mm]	1(00
	Masonry	amin Smin1 Smin2	[mm]	25	50
	AAC	a _{min}	[mm]	25	50
		Smin1	[mm]	100	
		S _{min2}	[mm]	200	
	> 040/00	C _{min}	[mm]	5	0
Minimum edge distance	2 010/20	for s \geq	[mm] 150		50
	Masonry	C _{min}	[mm]	125	
	AAC	C _{min}	[mm]	5	0

a: minimum spacing between single anchors and anchor groups.

 s_1 : minimum spacing between anchors in a anchor group perpendicular to the edge. s_2 : minimum spacing between anchors in a anchor group parallel to the edge.

